

Material - ASTM A 29 1055

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A 29 1055 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.500 - 0.600	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.600 - 0.900		
Phosphorus	P %	0.040 max.		lizing or Hardoning and
Sulphur	S %	0.050 max.		e e
Aluminium	Al %	0.020 max.		ιβ
Boron	В%	0.0005 - 0.0030		
Copper	Cu %	0.200 max.		
Niobium	Nb %	0.015 max.		
Vanadium	V %	0.020 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	650 - 660
-	-	-	Yield Strength in Mpa	360 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	30 - 40
-	-	-	Hardn <mark>ess in BH</mark> N	192 - 197
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
AW3	BS	British	Casting	
1055	SAE	USA	Casting	
1055	AISI	USA	Casting	
A 1040 1055	ASTM	USA	Casting	
A 510 1055	ASTM	USA	Casting	
A 576 10L55	ASTM	USA	Bar	
A 682 G10550	ASTM	USA	Steel and Strip	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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